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November 13, 2002

Commissioner for Patents
Washington, D.C. 20231

Re: U.S. Patent Application No.: 10/070565
Title: *DEVICE FOR PRODUCING CASTINGS
IN WHICH THE WALL OF THE DEVICE MOVES
INTO THE MOLD*
Filed: March 7, 2002
Inventors: Christian Boehnke
Our Reference No.: HHI-039US

Dear Sir:

I enclose herewith for filing in the above-identified application the following:

1. Second Preliminary Amendment (2 pages); and
2. Return receipt postcard.

Please charge any necessary fees to our Deposit Account No. 12-0080. The undersigned requests any extensions of time necessary to respond. *A duplicate of this sheet is enclosed.*

Certificate of First Class Mailing (37 CFR 1.8(a))

I hereby certify that this correspondence is deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner for Patents, Washington, DC 20231 on:

November 13, 2002

Date

Giulio A. DeConti, Jr.

Respectfully submitted,

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the
application of: **BOEHNKE, Christian**

Serial No.: 10/070565

Filed: March 7, 2002

International Filing Date: June 30, 2001

For: **DEVICE FOR PRODUCING CASTINGS IN
WHICH THE WALL OF THE DEVICE MOVES
INTO THE MOLD**

Attorney Docket No.: **HHL-039US**

Group Art Unit: 1722

Examiner:

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Commissioner for Patents
Washington, D.C. 20231

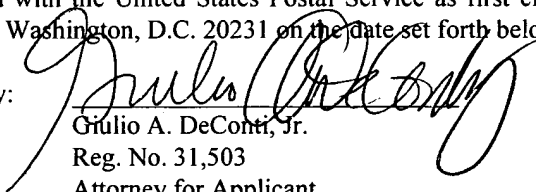
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November 13, 2002

Date of Signature and of Mail Deposit

By:


Giulio A. DeConti, Jr.
Reg. No. 31,503
Attorney for Applicant

SECOND PRELIMINARY AMENDMENT

Dear Sir:

Preliminary to examination of the above-referenced patent application, please
amend the application as follows:

In the Specification:

Page 1, line 2, after the title, please insert the following new paragraph:

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